



1-) Fix the lower profile on to the hull with great care with a suitable sealant paying attention to the profile joint. The surface of the cut-out has to be perfectly flat ($\pm 1 \text{ mm}$)

2-) The Hatch may be placed on to the lower frame in such an angle to allow the handle extending guides into the lower frame groove where it should be sliding.



3-) Straighten up the hatch on the lower frame in equal appearance on 4 sides, and close the hatch by turning the bar handle towards front. Due to the centimetrical design on the handle bar connectors, the hatch should lower itself and will sit on the lower frame.

4-) Now notice that the back part of the hatch where the hinges are off higher than front.



5-) Place the railtrack, cut edge facing to the hinge, through the 2 rollers on the hinge, now you may apply pressure on the back of the hatch so that the railtrack sits completely flat touching the surface of the hull. Make sure the cut edge of the railtrack is touching the lower frame and at 90 deg. You can screw the railtrack starting from the closest hole to the hatch and make sure that the rail is at 90 degrees to the lower profile continue fixing. (Please use set-square)

6-) Repeat No:5 for the 2nd rail make sure that they are at 100% parallel.



7-) Now you may turn bar handle back wards, you will see that the front part of the hatch is raised. Keeping the handle in position push the hatch back open.

Please do not turn the bar handle in shut position when the hatch is open that may damage the surfaces of your hatch.